



Wire EDM Post Request Form

Request Info

Date of Request:

BobCAD-CAM Version:

Company (Customer) Info

Name:

Customer ID:

Phone:

Email:

Machine Info

Make:

Model:

Year:

Serial No:

Machine Manufacturer Info (If Known)

Contact Person:

Contact Phone:

Controller Info

Make:

Model:

Acceptable NC file extension (i.e. txt, nc, min, etc.):

Additional Info

The following request form covers all standard Wire EDM machines. In order to create a post that will work correctly for your machine, it is important to provide the following information:

- 1) A working sample program that has been run on the machine and has the following information:
 - a) An example of the start of program
 - b) An example of the end of program
 - c) Any special characters required at beginning and end
 - d) Arc Moves
 - e) Cutting Conditions/Offsets
- 2) We require 3 separate programs to create the post:
 - a) Two axis program
 - b) Two axis program with a taper
 - c) Four axis program.
- 3) A list of G&M codes accepted by the machine, along with their descriptions.
- 4) An electronic copy of the programming manual

Special Functions (non-standard features)

Non-standard features are any features in the controller that are not supported within the standard software interface and posting engine. If your machine has any non-standard features that you would like integrated into your post processor please contact support@bobcad.com for the scripted post request form. If you are unsure a feature is standard, please describe it in a separate page and attach it to your post request. One of our technicians will contact you if the custom scripted form is required